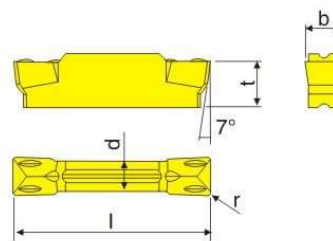


切槽刀片 Grooving insert



MGMN□□-G

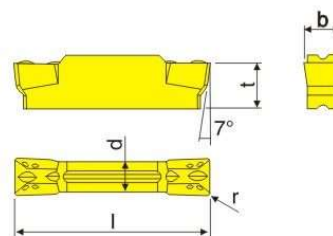


应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide													
		b	r	l	d	t	P					M			K	LDA				
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028
切槽 Grooving	MGMN150-G	1.5	0.15	16	1.2	3.5	▲						▲							▲
	MGMN200-G	2	0.2	16	1.6	3.5	▲						▲							▲
	MGMN250-G	2.5	0.2	18.5	2	3.85	▲						▲							▲
	MGMN300-G	3	0.4	21	2.35	4.8	▲						▲							▲
	MGMN400-G	4	0.4	21	3.3	4.8	○						○							○

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

切槽刀片 Grooving insert

MGMN□□-M



应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide													
		b	r	l	d	t	P					M			K	LDA				
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028
切槽车削 Grooving Turning	MGMN200-M	2	0.2	16	1.6	3.5	▲						▲	▲						▲
	MGMN250-M	2.5	0.2	18.5	2	3.85	▲						▲	▲						▲
	MGMN300-M	3	0.4	21	2.35	4.8	▲						▲	▲						▲
	MGMN400-M	4	0.4	21	3.3	4.8	▲						▲	▲						▲
	MGMN500-M	5	0.4	26	4.1	5.8	▲						▲	▲						▲
	MGMN600-M	6	0.8	26	5	5.8	○						○	○						○

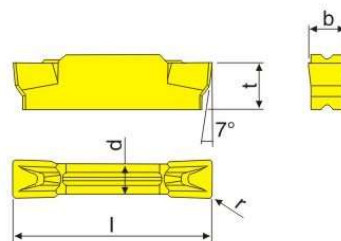
产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order



切槽刀片 Grooving insert



MGMN□□-T

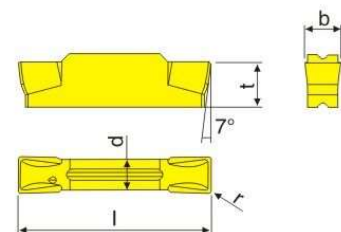


应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide													
		b	r	l	d	t	P					M			K	LDA				
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028
切槽 Grooving	MGMN200-T	2	0.2	16	1.6	3.5	▲						▲							▲
	MGMN300-T	3	0.4	21	2.35	4.8	▲						▲							▲
	MGMN400-T	4	0.4	21	3.3	4.8	▲						▲							▲
	MGMN500-T	5	0.4	26	4.1	5.8	▲						▲							▲

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

切槽刀片 Grooving insert

MGMN□□-H



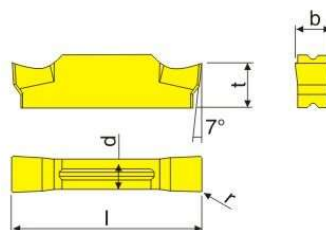
应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide													
		b	r	l	d	t	P					M			K	LDA				
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028
切槽 Grooving	MGMN200-H	2	0.2	16	1.6	3.5	▲						▲							▲
	MGMN300-H	3	0.4	21	2.35	4.8	▲						▲							▲
	MGMN400-H	4	0.4	21	3.3	4.8	▲						▲							▲
	MGMN500-H	5	0.4	26	4.1	5.8	▲						▲							▲

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

切槽刀片 Grooving insert



MGGN□□□-JH

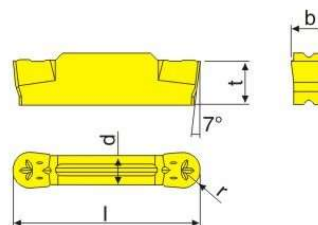


应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide													
		b	r	l	d	t	P					M			K		LDA			
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118		LF618	LF3018	LF3028
切槽 Grooving	MGGN150-JH	1.5	0.15	16	1.2	3.5										▲				
	MGGN200-JH	2	0.2	16	1.6	3.5										▲				
	MGGN250-JH	2.5	0.2	18.5	2	3.85										▲				
	MGGN300-JH	3	0.4	21	2.35	4.8										▲				
	MGGN400-JH	4	0.4	21	3.3	4.8										▲				
	MGGN500-JH	5	0.4	26	4.1	5.8										▲				
	MGGN600-JH	6	0.4	26	4.1	5.8										▲				

切槽刀片 Grooving insert

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

MRMN□□-M



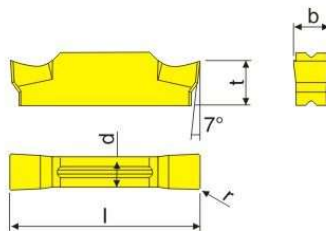
应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide														
		b	r	l	d	t	P					M			K	LDA					
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028	
越程槽仿形 Grind undercut profile	MRMN200-M	2	1	16	1.6	3.5	▲						▲								▲
	MRMN300-M	3	1.5	21	2.35	4.8	▲						▲								▲
	MRMN400-M	4	2	21	3.3	4.8	▲						▲								▲
	MRMN500-M	5	2.5	26	4.1	5.8	▲						▲								▲
	MRMN600-M	6	3	26	5	5.8	○						○								○

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order



切槽刀片 Grooving insert

MGGN□□-JM

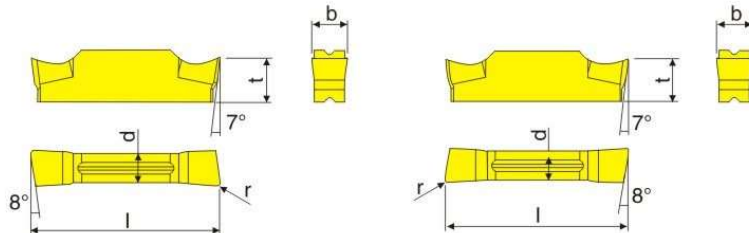


应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide													
		b	r	l	d	t	P					M			K	LDA				
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028
切槽 Grooving	MGGN150-JM	1.5	0.15	16	1.2	3.5	▲					▲	▲							▲
	MGGN200-JM	2	0.2	16	1.6	3.5	▲					▲	▲							▲
	MGGN250-JM	2.5	0.2	18.5	2	3.85	▲					▲	▲							▲
	MGGN300-JM	3	0.4	21	2.35	4.8	▲					▲	▲							▲
	MGGN400-JM	4	0.4	21	3.3	4.8	▲					○	▲							▲
	MGGN500-JM	5	0.4	26	4.1	5.8	○						○	○						○

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

切槽刀片 Grooving insert

MGGN□□-8



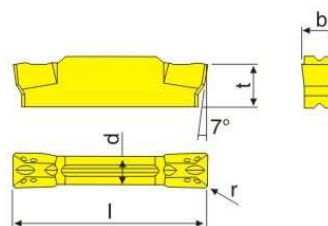
应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide												
		b	r	l	d	t	P					M			K	LDA			
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018
切槽 Grooving	MGGN150L-8	1.5	-	16	1.2	3.5	▲					▲	▲						▲
	MGGN150R-8						▲						▲	▲					▲
	MGGN200L-8	2	-	16	1.6	3.5	▲					▲	▲					▲	
	MGGN200R-8						▲						▲	▲					▲
	MGGN250L-8	2.5	-	18.5	2	3.85	▲					▲	▲					▲	
	MGGN250R-8						▲						▲	▲					▲
	MGGN300L-8	3	-	21	2.35	4.8	▲					▲	▲					▲	
	MGGN300R-8						▲						▲	▲					▲
	MGGN400L-8	4	-	21	3.3	4.8	▲					▲	▲					▲	
	MGGN400R-8						▲						▲	▲					▲
	MGGN500L-8	5	-	26	4.1	5.8	○						○	○					○
	MGGN500R-8						○							○	○				

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

切槽刀片 Grooving insert



MGMN□□-G-AL

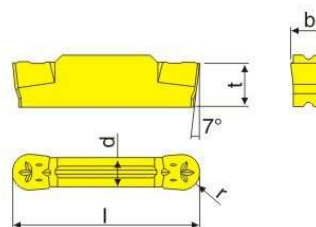


应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide										未涂层硬质合金 Uncoated carbide		
		b	r	l	d	t	P					M			K	H01			
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018
切槽车削 Grooving Turning	MGMN150-G-AL	1.5	0.15	16	1.2	3.5													▲
	MGMN200-G-AL	2	0.2	16	1.6	3.5													▲
	MGMN250-G-AL	2.5	0.2	18.5	2	3.85													▲
	MGMN300-G-AL	3	0.4	21	2.35	4.8													▲
	MGMN400-G-AL	4	0.4	21	3.3	4.8													▲
	MGMN500-G-AL	5	0.4	26	4.1	5.8													▲

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

切槽刀片 Grooving insert

MRMN□□-M-AL

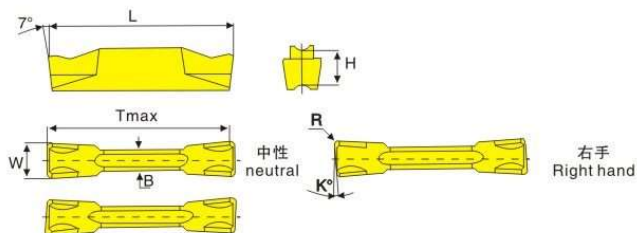


应用 Application	型号 Model	规格尺寸(mm) Specification and dimension (mm)					涂层硬质合金 Coated carbide										未涂层硬质合金 Uncoated carbide		
		b	r	l	d	t	P					M			K	H01			
							LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018
越程槽仿形 Grind undercut profile	MRMN200-M-AL	2	1	16	1.6	3.5													▲
	MRMN300-M-AL	3	1.5	21	2.35	4.8													▲
	MRMN400-M-AL	4	2	21	3.3	4.8													▲
	MRMN500-M-AL	5	2.5	26	4.1	5.8													▲
	MRMN600-M-AL	6	3	26	5	5.8													○

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

切槽刀片 Grooving insert

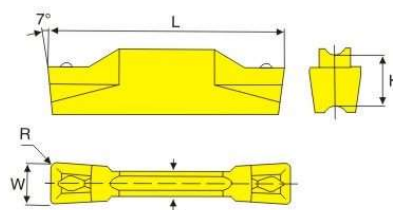
TDC□-□□□



应用 Application	型号 Model	刀座尺寸 Cutter seat dimension	W +0.05	R	B	L	K	H	Tmax	涂层硬质合金 Coated carbide												未涂层硬质合金 Uncoated carbide	
										P						M				K		H01	
										LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018		LF3028
切槽 Grooving	TDC 2	2	2.0	0.2	1.7	20.0	-	4.7	19								▲						
	TDC 2-6R/L						6										▲						
	TDC 2-8R/L						8										▲						
	TDC 2-15R/L						15									▲							
	TDC 2-15RS/L						19.6									▲							
	TDC 3	3	3.0	0.2	2.4	20.0	-										▲						
	TDC 3-6R/L						6										▲						
	TDC 3-6RS/LS						6										▲						
	TDC 3-15R/L						15									▲							
	TDC 3-15RS/LS						19.6										▲						
	TDC 4	4	4.0	0.3	3.0	25.0	-										▲						
	TDC 4-4R/L						4										▲						
	TDC 4-15R/L						15										▲						
	TDC 5	5	5.0	0.3	4.0	20.0	-	5.2	24							▲							
	TDC 5-4R						4										▲						
	TDC 6	6	6.0	0.3	5.0	25.0	-											▲					
	TDC 8	8	8.0	0.4	6.0	30.0	-	6.4	29								○						

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

TDT-

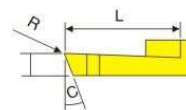
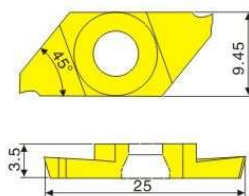


应用 Application	型号 Model	刀座尺寸 Cutter seat dimension	W +0.05	R	B	L	H	涂层硬质合金 Coated carbide														未涂层硬质合金 Uncoated carbide
								P							M				K			H01
								LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028		
切槽 Grooving	TDT 2.65E-0.15	3	2.65	0.15	2.2	20.0	4.7															
	TDT 3.00E-0.20		3.00	0.20																		
	TDT 3.00E-0.40			0.40																		
	TDT 3.15E-0.15			3.15				0.15														
	TDT 4.00E-0.40	4	4.00	0.40	3.0																	
	TDT 4.00E-0.80			0.80																		
	TDT 4.15E-0.15			4.15				0.15														
	TDT 4.78E-0.55	5	5.00	0.55	4.0			25.0	5.2													
	TDT 5.00E-0.40			0.40																		
	TDT 5.00E-0.80			0.80																		
	TDT 5.15E-0.15			5.15		0.15																
	TDT 6.00E-0.80	6	6.00	0.80	5.0																	
	TDT 6.00E-1.20			1.20																		
	TDT 8.00E-0.80	8	8.00	0.80	6.0	30.0	6.4															
	TDT 8.00E-1.20			1.20																		
	TDT 10.00E-0.80	10	10	0.8	8.0																	
	TDT 10.00E-1.20			1.2																		
	TDT 10.00E-2.00			2.0																		

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切槽刀片 Grooving insert

CT□□□.□□□

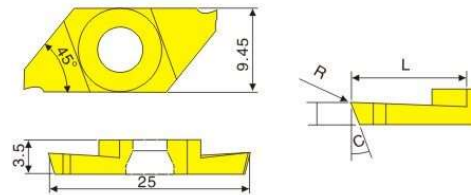


型号 Model	尺寸 Dimension					牌号 Grade		
	R	W	L	C	最大切断D Max cut-off	LF6018	LF90	LDA
CTPA0.7FR	0.05	0.7	6.5	16°	12	▲		▲
CTPA1.0FR		1	6.5	16°	12	▲		▲
CTPA1.5FR		1.5	7.5	16°	14	▲		▲
CTPA2.0FR		2	7.5	16°	14	▲		▲
CTPA0.7FRN		0.7	6.5	0	12	▲		▲
CTPA1.0FRN		1	6.5	0	12	▲		▲
CTPA1.5FRN		1.5	7.5	0	14	▲		▲
CTPA2.0FRN		2	7.5	0	14	▲		▲
CTPA0.7FL		0.7	6.5	16°	12	▲		▲
CTPA1.0FL		1	6.5	16°	12	▲		▲
CTPA1.5FL		1.5	7.5	16°	14	▲		▲
CTPA2.0FL		2	7.5	16°	14	▲		▲
CTPA0.7FLN		0.7	6.5	0	12	▲		▲
CTPA1.0FLN		1	6.5	0	12	▲		▲
CTPA1.5FLN		1.5	7.5	0	14	▲		▲
CTPA2.0FLN		2	7.5	0	14	▲		▲

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

切槽刀片 Grooving insert

CT□□.□□□

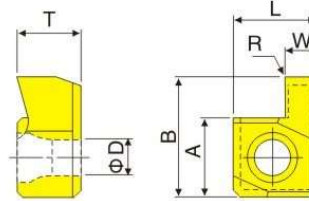
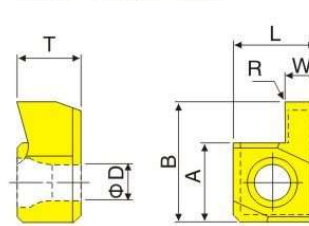
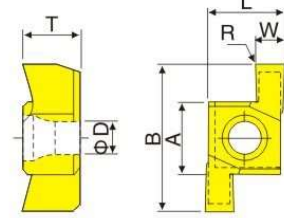


型号 Model	尺寸 Dimension					牌号 Grade		
	R	W	L	C	最大切断D Max cut-off	LF6018	LF90	LDA
CTP0.7FR	0.05	0.7	4.5	16°	8	▲		▲
CTP1.0FR		1	6.5	16°	12	▲		▲
CTP1.5FR		1.5	6.5	16°	12	▲		▲
CTP2.0FR		2	6.5	16°	12	▲		▲
CTP0.7FRN		0.7	4.5	0	8	▲		▲
CTP1.0FRN		1	6.5	0	12	▲		▲
CTP1.5FRN		1.5	6.5	0	12	▲		▲
CTP2.0FRN		2	6.5	0	12	▲		▲
CTP0.7FL		0.7	4.5	16°	8	▲		▲
CTP1.0FL		1	6.5	16°	12	▲		▲
CTP1.5FL		1.5	6.5	16°	12	▲		▲
CTP2.0FL		2	6.5	16°	12	▲		▲
CTP0.7FLN		0.7	4.5	0	8	▲		▲
CTP1.0FLN		1	6.5	0	12	▲		▲
CTP1.5FLN		1.5	6.5	0	12	▲		▲
CTP2.0FLN		2	6.5	0	12	▲		▲

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order



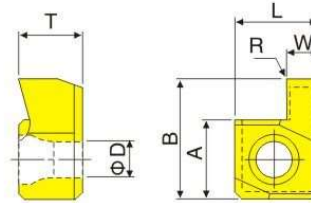
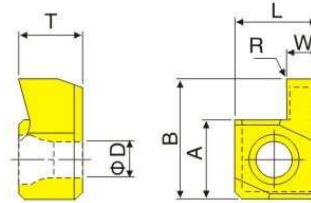
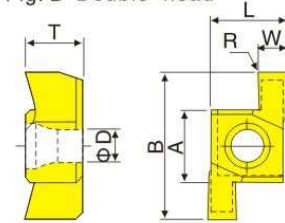
GR

图A 单头
Fig. A Single-head图B 双头
Fig. B Double-head

型号 Model	尺寸 Dimension							牌号 Grade		
	W	A	B	T	ΦD	L	R	LF6018	LF90	LDA
6GR/L100	1.0	4.76	6.4	2.34	2.3	5.56	0.2	▲		▲
6GR/L110	1.1							▲		▲
6GR/L120	1.2							▲		▲
6GR/L130	1.3							▲		▲
6GR/L140	1.4							▲		▲
6GR/L150	1.5							▲		▲
6GR/L160	1.6							▲		▲
6GR/L170	1.7							▲		▲
6GR/L180	1.8							▲		▲
6GR/L190	1.9							▲		▲
6GR/L200	2.0	5.56	7.36	3.08	2.58	5.56		▲		▲
7GR/L100	1.0							▲		▲
7GR/L110	1.1							▲		▲
7GR/L120	1.2							▲		▲
7GR/L130	1.3							▲		▲
7GR/L140	1.4							▲		▲
7GR/L150	1.5							▲		▲
7GR/L160	1.6							▲		▲
7GR/L170	1.7							▲		▲
7GR/L180	1.8							▲		▲
7GR/L190	1.9	▲		▲						
7GR/L200	2.0	5.56	10.16	3.87	2.58	6.15		▲		▲
8GR/L100	1.0							▲		▲
8GR/L110	1.1							▲		▲
8GR/L120	1.2							▲		▲
8GR/L130	1.3							▲		▲
8GR/L140	1.4							▲		▲
8GR/L150	1.5							▲		▲
8GR/L160	1.6							▲		▲
8GR/L170	1.7							▲		▲
8GR/L180	1.8							▲		▲
8GR/L190	1.9							▲		▲
8GR/L200	2.0							▲		▲
8GR/L210	2.1							▲		▲
8GR/L220	2.2							▲		▲
8GR/L230	2.3							▲		▲
8GR/L240	2.4							▲		▲
8GR/L250	2.5							▲		▲
8GR/L260	2.6	▲		▲						
8GR/L270	2.7	▲		▲						

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

GR

图A 单头
Fig. A Single-head图B 双头
Fig. B Double-head

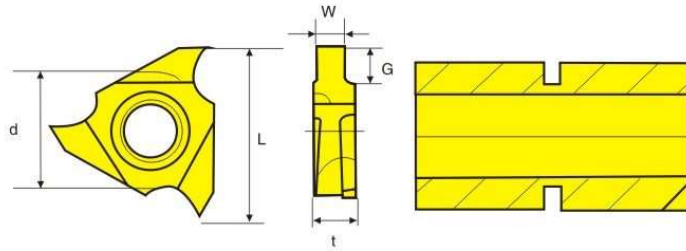
型号 Model	尺寸 Dimension							牌号 Grade		
	W	A	B	T	ΦD	L	R	LF6018	LF90	LDA
8GR/L280	2.8	5.56	10.16	3.87	2.58	6.15	0.2	▲		▲
8GR/L290	2.9							▲		▲
8GR/L300	3.0							▲		▲
8GR/L310	3.1							▲		▲
8GR/L320	3.2							▲		▲
8GR/L330	3.3							▲		▲
8GR/L340	3.4							▲		▲
8GR/L350	3.5							▲		▲
9GR/L100	1.0	6.35	12.95	4.66	2.86	7.74		▲		▲
9GR/L110	1.1							▲		▲
9GR/L120	1.2							▲		▲
9GR/L130	1.3							▲		▲
9GR/L140	1.4							▲		▲
9GR/L150	1.5							▲		▲
9GR/L160	1.6							▲		▲
9GR/L170	1.7							▲		▲
9GR/L180	1.8							▲		▲
9GR/L190	1.9							▲		▲
9GR/L200	2.0							▲		▲
9GR/L210	2.1							▲		▲
9GR/L220	2.2							▲		▲
9GR/L230	2.3							▲		▲
9GR/L240	2.4							▲		▲
9GR/L250	2.5							▲		▲
9GR/L260	2.6							▲		▲
9GR/L270	2.7							▲		▲
9GR/L280	2.8							▲		▲
9GR/L290	2.9							▲		▲
9GR/L300	3.0							▲		▲
9GR/L310	3.1							▲		▲
9GR/L320	3.2							▲		▲
9GR/L330	3.3							▲		▲
9GR/L340	3.4							▲		▲
9GR/L350	3.5							▲		▲
9GR/L360	3.6							▲		▲
9GR/L370	3.7							▲		▲
9GR/L380	3.8							▲		▲
9GR/L390	3.9							▲		▲
9GR/L400	4.0							▲		▲

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order



浅槽刀 Grooving insert

TGF□□R/L

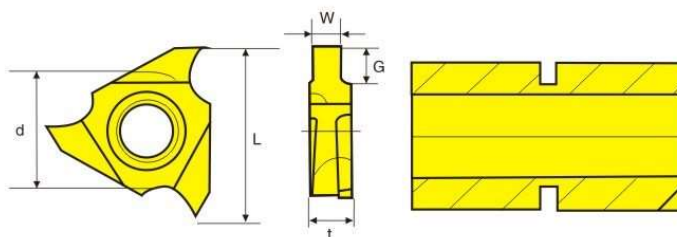


规格 Specification	尺寸 Dimension					牌号 Grade		
	L	W	G	d	t	LF6018	LF6118	LDA
TGF32R/L 030	16	0.30	0.9	3/8	3.18	▲	▲	▲
TGF32R/L 040		0.40	1.3			▲	▲	▲
TGF32R/L 050		0.50	1.3			▲	▲	▲
TGF32R/L 060		0.60	1.9			▲	▲	▲
TGF32R/L 065		0.65	1.9			▲	▲	▲
TGF32R/L 070		0.70	1.9			▲	▲	▲
TGF32R/L 075		0.75	1.9			▲	▲	▲
TGF32R/L 080		0.80	1.9			▲	▲	▲
TGF32R/L 085		0.85	1.9			▲	▲	▲
TGF32R/L 090	16	0.9	1.9	3/8	3.18	▲	▲	▲
TGF32R/L 095		0.95	1.9			▲	▲	▲
TGF32R/L 100		1.00	2.3			▲	▲	▲
TGF32R/L 110	16	1.10	2.3	3/8	3.18	▲	▲	▲
TGF32R/L 115		1.15	2.3			▲	▲	▲
TGF32R/L 120		1.20	2.3			▲	▲	▲
TGF32R/L 125		1.25	2.3			▲	▲	▲
TGF32R/L 130		1.30	2.3			▲	▲	▲
TGF32R/L 135		1.35	2.3			▲	▲	▲
TGF32R/L 140		1.40	2.3			▲	▲	▲
TGF32R/L 145		1.45	2.3			▲	▲	▲
TGF32R/L 150		1.50	2.3			▲	▲	▲
TGF32R/L 155		1.55	2.3			▲	▲	▲
TGF32R/L 160		1.60	2.3			▲	▲	▲
TGF32R/L 165		1.65	2.3			▲	▲	▲
TGF32R/L 170		1.70	2.3			▲	▲	▲
TGF32R/L 175		1.75	2.3			▲	▲	▲
TGF32R/L 180		1.80	2.3			▲	▲	▲

订货举例: TGF32R150 100片
Order example: TGF32R150 100PCS

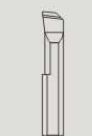
产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

TGF□□R/L



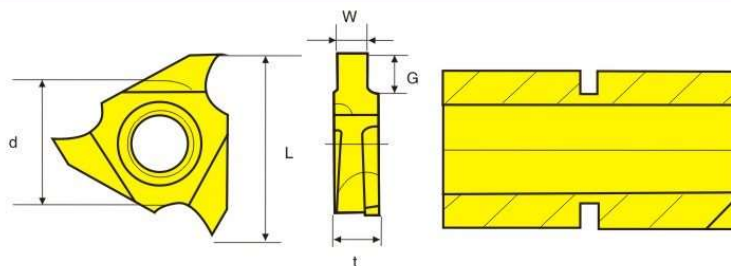
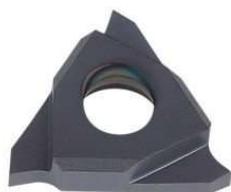
规格 Specification	尺寸 Dimension					牌号 Grade		
	L	W	G	d	t	LF6018	LF6118	LDA
TGF32R/L 190	16	1.90	2.8	3/8	3.18	▲	▲	▲
TGF32R/L 195		1.95	2.8			▲	▲	▲
TGF32R/L 200		2.00	2.8			▲	▲	▲
TGF32R/L 210		2.10	2.8			▲	▲	▲
TGF32R/L 215		2.15	2.8			▲	▲	▲
TGF32R/L 220		2.20	2.8			▲	▲	▲
TGF32R/L 225		2.25	2.8			▲	▲	▲
TGF32R/L 230		2.30	2.8			▲	▲	▲
TGF32R/L 240		2.40	2.8			▲	▲	▲
TGF32R/L 245		2.45	2.8			▲	▲	▲
TGF32R/L 250		2.50	2.8			▲	▲	▲
TGF32R/L 260		2.60	2.8			▲	▲	▲
TGF32R/L 270		2.70	2.8			▲	▲	▲
TGF32R/L 275		2.75	2.8			▲	▲	▲
TGF32R/L 280		2.80	2.8			▲	▲	▲
TGF32R/L 290		2.90	2.8			▲	▲	▲
TGF32R/L 300		3.00	2.8			▲	▲	▲

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order



浅槽刀 Grooving insert

TGF□□R/L

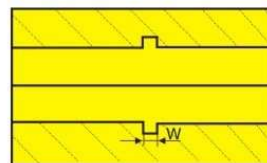
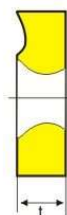
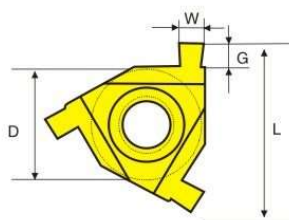
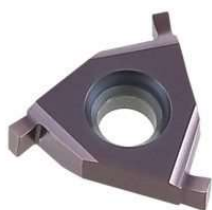


规格 Specification	尺寸 Dimension					牌号 Grade		
	L	W	G	d	t	LF6018	LF6118	LDA
TGF43R/L 100	22	1.00	2.6	1/2	4.76	▲	▲	▲
TGF43R/L 125		1.25	2.6			▲	▲	▲
TGF43R/L 150		1.50	2.6			▲	▲	▲
TGF43R/L 175		1.75	2.6			▲	▲	▲
TGF43R/L 180		1.80	2.6			▲	▲	▲
TGF43R/L 200	22	2.00	4.1	1/2	4.76	▲	▲	▲
TGF43R/L 230		2.30	4.1			▲	▲	▲
TGF43R/L 250		2.50	4.1			▲	▲	▲
TGF43R/L 275		2.75	4.1			▲	▲	▲
TGF43R/L 280		2.80	4.1			▲	▲	▲
TGF43R/L 300		3.00	4.1			▲	▲	▲
TGF43R/L 325		3.25	4.1			▲	▲	▲
TGF43R/L 345	22	3.45	4.1	1/2	4.76	▲	▲	▲
TGF43R/L 350		3.50	5.2			▲	▲	▲
TGF43R/L 375		3.75	5.2			▲	▲	▲
TGF43R/L 395		3.95	5.2			▲	▲	▲
TGF43R/L 400		4.00	5.2			▲	▲	▲
TGF43R/L 450		4.50	5.2			▲	▲	▲
TGF43R/L 470		4.70	5.2			▲	▲	▲

订货举例: TGF43R300 100片
Order example: TGF43R300 100PCS

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

ER(IR)/IL(EL)

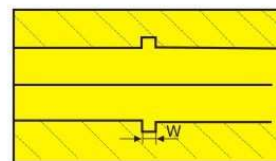
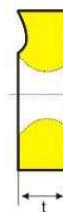
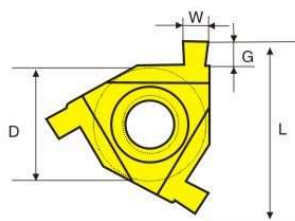
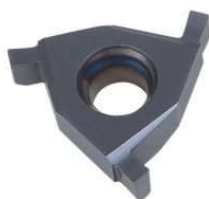


规格 Specification	尺寸 Dimension					牌号 Grade		
	L	W	G	d	t	LF6018	LF6118	LDA
ER/IL(IR/EL) 0.75	08	0.75	0.8	3/16	2.2	▲	▲	▲
ER/IL(IR/EL) 0.80		0.80	0.8			▲	▲	▲
ER/IL(IR/EL) 0.85		0.85	0.8			▲	▲	▲
ER/IL(IR/EL) 0.90		0.90	0.8			▲	▲	▲
ER/IL(IR/EL) 1.00		1.00	0.8			▲	▲	▲
ER/IL(IR/EL) 0.80		0.80	1.2			▲	▲	▲
ER/IL(IR/EL) 0.85	11	0.85	1.2	1/4	3.2	▲	▲	▲
ER/IL(IR/EL) 0.90		0.90	1.2			▲	▲	▲
ER/IL(IR/EL) 1.00		1.00	1.2			▲	▲	▲
ER/IL(IR/EL) 1.10		1.10	1.2			▲	▲	▲
ER/IL(IR/EL) 1.20		1.20	1.2			▲	▲	▲
ER/IL(IR/EL) 1.25		1.25	1.2			▲	▲	▲
ER/IL(IR/EL) 1.30		1.30	1.2			▲	▲	▲
ER/IL(IR/EL) 1.40		1.40	1.2			▲	▲	▲
ER/IL(IR/EL) 1.50		1.50	1.2			▲	▲	▲
ER/IL(IR/EL) 2.00		2.00	1.2			▲	▲	▲
ER/IL(IR/EL) 0.80	16	0.80	1.4	3/8	3.65	▲	▲	▲
ER/IL(IR/EL) 0.90		0.90	1.4			▲	▲	▲
ER/IL(IR/EL) 1.00		1.00	1.4			▲	▲	▲
ER/IL(IR/EL) 1.05		1.05	1.8			▲	▲	▲
ER/IL(IR/EL) 1.10		1.10	1.8			▲	▲	▲

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
 Product stock Main grade reserve stock Make-to-order



ER(IR)/IL(EL)

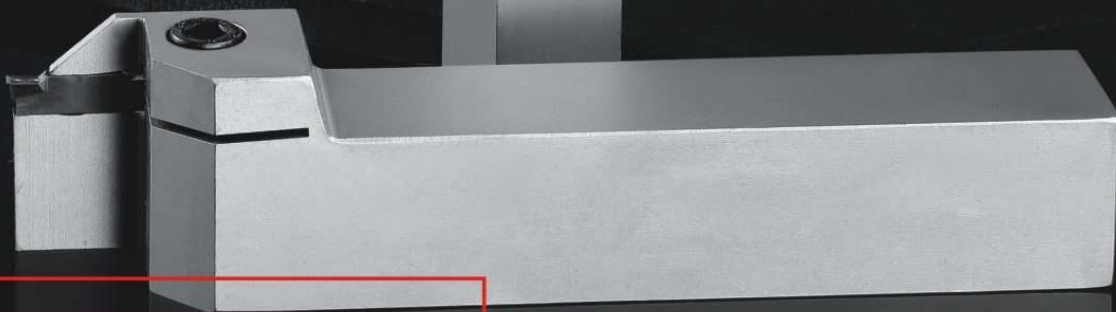


规格 Specification	尺寸 Dimension					牌号 Grade		
	L	W	G	d	t	LF6018	LF6118	LDA
ER/IL(IR/EL) 1.20	16	1.20	1.80	3/8	3.65	▲	▲	▲
ER/IL(IR/EL) 1.25		1.25	1.80		3.65	▲	▲	▲
ER/IL(IR/EL) 1.30		1.30	1.80		3.65	▲	▲	▲
ER/IL(IR/EL) 1.35		1.35	1.80		3.65	▲	▲	▲
ER/IL(IR/EL) 1.40		1.40	1.80		3.65	▲	▲	▲
ER/IL(IR/EL) 1.45		1.45	1.80		3.65	▲	▲	▲
ER/IL(IR/EL) 1.50		1.50	1.80		3.65	▲	▲	▲
ER/IL(IR/EL) 1.55		1.55	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.60		1.60	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.65		1.65	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.70		1.70	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.75		1.75	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.80		1.80	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.85		1.85	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 1.90		1.90	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 2.00		2.00	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 2.05		2.05	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.10		2.10	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.15		2.15	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.20		2.20	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.25		2.25	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.30		2.30	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.40		2.40	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.50		2.50	2.2		3.65	▲	▲	▲
ER/IL(IR/EL) 2.55		2.55	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 2.60		2.60	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 2.70		2.70	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 2.80		2.80	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 2.90		2.90	2.0		3.65	▲	▲	▲
ER/IL(IR/EL) 3.00		3.00	2.0		3.65	▲	▲	▲

订货举例: 16 ER/IL 1.50 100片或16 IR/EL 1.50 100片
Order example: 16 ER/IL 1.50 100PCS or 16 IR/EL 1.50 100PCS

产品库存
Product stock

▲ 主推牌号备库存 ○ 按订单生产
Main grade reserve stock Make-to-order



槽刀系列

Grooving Holder series

目录 Contents

MGEHR/L(P207-P208)



MGIVR/L(P208-209)



DBH(P209)



FGHH/FGVH(P210-P211)



ZQ□□R/L(P212)



SGTR/L(P212)



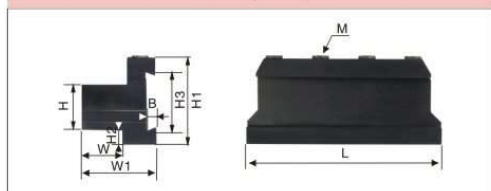
CGBR/L(P213)



SPB(P213)



SMBB(P214)



SNGR/L(P214)



SGB□□R/L(P215)



CGB□□R/L(P215)



KTGFR/L(P216)



STGFS(P216)



S-KTGFR/L(P217)



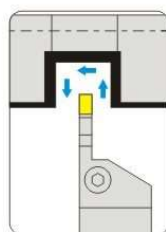
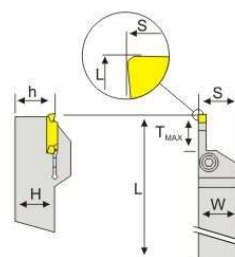
SMP05(P217)



WTD(P218)



MGEHR/L

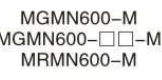
进给方向
Feed direction右手图示
Right hand
illustration

参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions					适用刀片 Applicable insert	配件 Accessories	
注释 Note		宽槽，深槽加工 Wide and deep grooving							
(mm)								螺丝 Screw	扳手 Wrench
型号 Model	H=(h)	W	L	S	T _{Max}				
MGEHR1010-2	10	10	110	10.25	10	MGMN200-G MGMN200-M		M5*16	T20
MGEHR1212-2	12	12	115	12.25	10			M4*16	L3
MGEHR1010-3	10	10	110	10.25	10	MGMN300-G MGMN300-M		M5*16	T20
MGEHR1212-3	12	12	115	12.25	10			M4*16	L3
MGEHR1212-4	12	12	115	12.25	10	MGMN400-G MGMN400-M		M4*16	L3
MGEHR1616-4	16	16	115	16.25	17			M6*25	L5
MGEHR/L1616-1.5	16	16	100	16.25	14.5	MGMN150-G		M5 × 16	L4.0
MGEHR/L2020-1.5	20	20	125	20.25	14.5				
MGEHR/L2525-1.5	25	25	150	25.25	14.5				
MGEHR/L1212-2	12	12	100	14.25	14.5	MGMN200-G MGMN200-M		M6 × 20	L5.0
MGEHR/L1616-2	16	16	100	16.25	14.5				
MGEHR/L2020-2	20	20	125	20.25	14.5				
MGEHR/L2525-2	25	25	150	25.25	14.5				
MGEHR/L1616-2.5	16	16	100	16.30	16.5	MGMN250-G MGMN250-M		M5 × 16	L5.0
MGEHR/L2020-2.5	20	20	125	20.30	16.5				
MGEHR/L2525-2.5	25	25	150	25.30	16.5				
MGEHR/L1616-3	16	16	100	16.35	18.5	MGMN300-G MGMN300-□□-M MRMN300-G			
MGEHR/L2020-3	20	20	125	20.4	18				
MGEHR/L2020-3-T10	20	20	125	20.4	10				
MGEHR/L2525-3	25	25	150	25.4	18				
MGEHR/L2525-3-T10	25	25	150	25.4	10				
MGEHR/L3232-3	32	32	170	32.4	18				
MGEHR/L3232-3-T10	32	32	170	32.4	10	MGMN400-G MGMN400-□□-M MRMN400-G		M6 × 25	L5.0
MGEHR/L2020-4	20	20	125	20.4	18				
MGEHR/L2020-4-T10	20	20	125	20.4	10				
MGEHR/L2525-4	25	25	150	25.4	180				
MGEHR/L2525-4-T10	25	25	150	25.4	10				
MGEHR/L3232-4	32	32	170	32.4	18				
MGEHR/L3232-4-T10	32	32	170	32.4	10	MGMN500-G MGMN500-□□-M MRMN500-G			
MGEHR/L2020-5	20	20	150	20.5	23				
MGEHR/L2020-5-T15	20	20	150	20.5	15				
MGEHR/L2525-5	25	25	150	25.5	23				
MGEHR/L2525-5-T15	25	25	150	25.5	15				
MGEHR/L3232-5	32	32	170	32.5	23				
MGEHR/L3232-5-T15	32	32	170	32.5	15				

槽刀 Grooving Holder

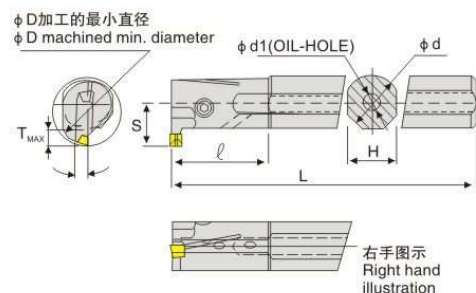
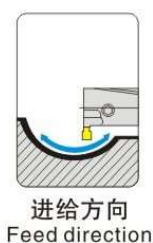


MGEHR/L

参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions					适用刀片 Applicable insert	配件 Accessories	
注释 Note		宽槽，深槽加工 Wide and deep grooving							
(mm)								螺丝 Screw	扳手 Wrench
型号 Model	H(h)	W	L	S	T _{Max}			M6 × 25	L5.0
MGEHR/L2020-6	20	20	125	20.6	23	MGMN600-M MGMN600-□□-M MRMN600-M			
MGEHR/L2020-6-T15	20	20	125	20.6	15				
MGEHR/L2525-6	25	25	150	25.6	23				
MGEHR/L2525-6-T15	25	25	150	25.6	15				
MGEHR/L3232-6	32	32	170	32.6	23				
MGEHR/L3232-6-T15	32	32	170	32.6	15	MGMN800-M			
MGEHR/L2525-8	25	25	150	26.1	28				
MGEHR/L2525-8-T15	25	25	150	26.1	15				
MGEHR/L3232-8	32	32	170	33.1	25				
MGEHR/L3232-8-T15	32	32	170	33.1	16	MGMN600-A			
MGEHR/L2525-6A	25	25	150	25.6	23				
MGEHR/L2525-6A-T15	25	25	150	25.6	15				
MGEHR/L3232-6A	32	32	170	32.6	23				
MGEHR/L3232-6A-T15	32	32	170	32.6	15	MGMN800-A			
MGEHR/L2525-8A	25	25	150	26.1	28				
MGEHR/L2525-8A-T15	25	25	150	26.1	16				
MGEHR/L3232-8A	32	32	170	33.1	28				
MGEHR/L3232-8A-T15	32	32	170	33.1	15				

槽刀 Grooving Holder

MGIVR/L



参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions							适用刀片 Applicable insert	配件 Accessories	
注释 Note		宽槽，深槽加工 Wide and deep grooving									
(mm)										螺丝 Screw	扳手 Wrench
型号 Model	φ D	φ d	L	ℓ	T _{Max}	H	S				
MGIVR/L2016-1.5	20	16	125	35	4	15	11.3	MGMN150-G	M5 × 13	L2.5	
MGIVR/L2520-1.5	25	20	150	45	4	18	13.1		M5 × 17	L4.0	
MGIVR/L2925-1.5	29	25	200	45	4	23	16.2				
MGIVR/L2016-2	20	16	125	35	5	15	12.4	MGMN200-G MGMN200-M	M5 × 13	L2.5	
MGIVR/L2520-2	25	20	150	45	5	18	14.0			L2.5	
MGIVR/L2925-2	29	25	200	45	5	23	17.2				
MGIVR/L2016-2.5	20	16	125	35	6	15	12.5	MGMN250-G MGMN250-M	M5 × 13	L4.0	
MGIVR/L2520-2.5	25	20	150	45	6	18	15.1			L2.5	
MGIVR/L2925-2.5	29	25	200	45	6	23	18.2				



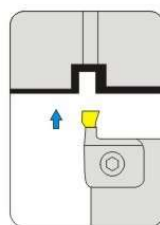
槽刀 Grooving Holder

MGIVR/L

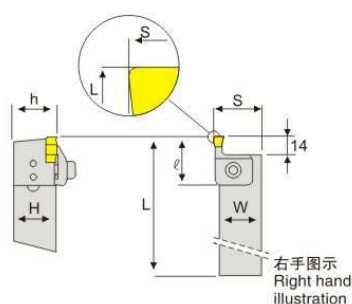
参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions							适用刀片 Applicable insert	配件 Accessories	
注释 Note		宽槽，深槽加工 Wide and deep grooving									
(mm)										螺丝 Screw	扳手 Wrench
型号 Model	φ D	φ d	L	ℓ	T _{Max}	H	S		M5 × 17	L4.0	
MGIVR/L2520-3	25	20	150	45	6	18	15.6	MGMN300-M MGMN300-□□-M MRMN300-M			
MGIVR/L3125-3	31	25	200	45	6	23	18.9				
MGIVR/L3732-3	37	32	250	65	6	30	21.5				
MGIVR/L2520-4	35	20	150	45	6	18	12.6	MGMN400-M MGMN400-□□-M MRMN400-M			
MGIVR/L3125-4	31	25	200	45	6	23	18.9				
MGIVR/L3732-4	37	32	250	65	6	30	21.5				
MGIVR/L3125-5	31	25	200	45	8	23	19.4	MGMN500-M MGMN500-□□-M MRMN500-M			
MGIVR/L3732-5	37	32	250	65	8	30	21.5				
MGIVR/L3125-6	31	23	200	45	8	23	19.4	MGMN600-M MGMN600-□□-M MRMN600-M			
MGIVR/L3732-6	37	32	250	65	8	30	21.5				
MGIVR/L3732-8	37	32	250	65	10	30	23.4	MRMN800-M			
MGIVR/L4540-8	45	40	300	70	10	37	27.2				
MGIVR/L3732-6A	31	25	200	45	8	23	19.4	MRMN600-A			
MGIVR/L4540-6A	37	32	250	65	8	30	21.5				
MGIVR/L3732-8A	37	32	250	65	10	30	23.4	MRMN800-A			
MGIVR/L4540-8A	45	40	300	70	10	37	27.2				

槽刀 Grooving Holder

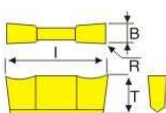
DBH



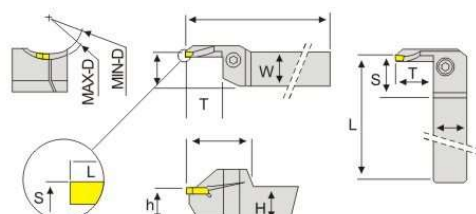
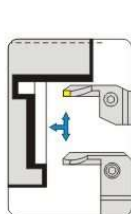
进给方向
Feed direction



右手图示
Right hand illustration

参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions						适用刀片 Applicable insert	配件 Accessories				
注释 Note		宽槽，深槽加工 Wide and deep grooving							压板 Clamp	压板 螺丝 Clamping screw	螺丝 Screw	刀座 Cutter seat	扳手 Wrench
(mm)													
型号 Model	H=(h)	W	L	ℓ	S								
DBH320R/L	20	20	150	40	22.3*	22.8*	DB300,*400** DC300,400	CGH5R1	M5 × 17	MHB0410	LD34	L3.0 L4.0	
DBH325R/L	25	25	150	40	27.3	27.8							
DBH520R/L	20	20	150	40	23.8	24.3	DB500,600 DC500	CGH5R2		MHB0410	LD56	L3.0 L4.0	
DBH525R/L	25	25	150	40	28.8	29.3							
DBH720R/L	20	20	150	40	25.8	26.6	DB700,800	CGH5R3		MHB0410	LD78	L3.0 L4.0	
DBH725R/L	25	25	150	40	30.8	31.3							

FGHH/FGVH

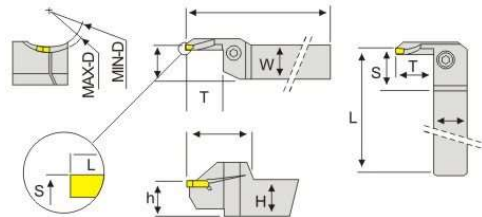
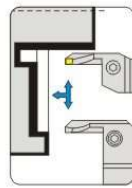


参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions							适用刀片 Applicable insert	配件 Accessories	
注释 Note		宽槽，深槽加工 Wide and deep grooving									
(mm)										螺丝 Screw	扳手 Wrench
型号 Model	H(h)	W	L	S	T _{Max}	最大 Max	最小 Min		M6 × 25	L5.0	
FGHH/FGVH 320R-20/36	20	20	125	20.6	8	20	36	FMM300R-03			
25/30	20	20	125	20.6	12	25	30				
30/35	20	20	125	20.6	12	30	35				
30/50	20	20	125	20.6	12	30	50				
35/48	20	20	125	20.6	12	35	48				
48/60	20	20	125	20.6	22	48	60				
50/100	20	20	125	20.6	15	50	100	FGD300R-03 FGM300R-03			
60/75	20	20	125	20.6	22	60	75				
75/100	20	20	125	20.6	22	75	100				
80/160	20	20	125	20.6	17	80	160				
100/140	20	20	125	20.6	22	100	140				
160/400	20	20	125	20.6	17	160	400				
200/800	20	20	125	20.6	19	200	800				
FGHH/FGVH 325R-20/36	20	20	150	25.6	8	20	36	FMM300R-03			
25/30	25	25	150	25.6	12	25	30				
30/35	25	25	150	25.6	12	30	35				
30/50	20	20	150	25.6	12	30	50				
35/48	25	25	150	25.6	12	35	48				
48/60	25	25	150	25.6	22	48	60				
50/100	20	20	150	25.6	15	50	100	FGD300R-03 FGM300R-03			
60/75	25	25	150	25.6	22	60	75				
75/100	25	25	150	25.6	22	75	100				
80/160	20	20	150	25.6	17	80	160				
100/140	25	25	150	25.6	22	100	140				
160/400	20	20	150	25.6	17	160	400				
200/800	20	20	150	25.6	19	200	800				
FGHH/FGVH 420R-20/36	20	20	125	20.6	8	20	36	FMM400R-04			
25/30	20	20	125	20.6	12	25	30				
30/35	20	20	125	20.6	12	30	35				
30/50	20	20	125	20.6	12	30	50				
35/48	20	20	125	20.6	12	35	48				
48/60	20	20	125	20.6	25	48	60				
50/100	20	20	125	20.6	15	50	100	FGD400R-04 FGM400R-04			
60/75	20	20	125	20.6	25	60	75				



槽刀 Grooving Holder

FGHH/FGVH

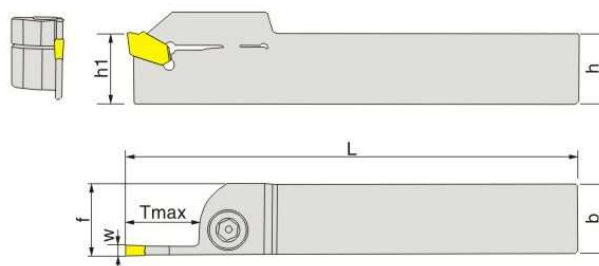
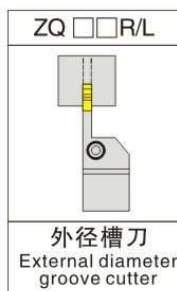


参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions							适用刀片 Applicable insert	配件 Accessories	
注释 Note		宽槽，深槽加工 Wide and deep grooving									
(mm)										螺丝 Screw	扳手 Wrench
型号 Model	H=h	W	L	S	T _{Max}	最大 Max	最小 Min		M6 × 25	L5.0	
75/100	20	20	125	20.6	25	75	100	FGD400R-04 FGM400R-04			
80/160	20	20	125	20.6	17	80	160				
100/140	20	20	125	20.6	25	100	140				
160/400	20	20	125	20.6	17	160	400				
200/800	20	20	125	20.6	19	200	800				
FGHH/FGVH 425R-20/36	25	25	150	25.6	8	20	36	FMM400R-04			
25/30	20	20	150	20.6	12	25	30				
30/35	25	25	150	25.6	12	30	35				
30/50	20	20	150	25.6	12	30	50				
35/48	25	25	150	25.6	12	35	48				
48/60	25	25	150	25.6	25	48	60	FGD400R-04 FGM400R-04			
50/100	20	20	150	25.6	15	50	100				
60/75	25	25	150	25.6	25	60	75				
75/100	25	25	150	25.6	25	75	100				
80/160	20	20	150	25.6	17	80	160				
100/140	20	20	150	25.6	25	100	140				
160/400	20	20	150	25.6	17	160	400				
200/800	20	20	150	25.6	19	200	800				
FGHH/FGVH 520R-25/30	20	20	125	20.6	12	25	30	FMM500R-04			
30/35	20	20	125	20.6	12	30	35				
35/40	20	20	125	20.6	20	35	40				
40/48	20	20	125	20.6	20	40	48				
48/60	20	20	125	20.6	25	48	60	FGD500R-04 FGM500R-04			
60/75	20	20	125	20.6	25	60	75				
75/140	20	20	125	20.6	25	75	100				
100/140	20	20	125	20.6	25	100	140				
FGHH/FGVH 525R-25/30	25	25	150	25.6	12	25	30	FMM500R-04			
30/35	25	25	150	25.6	12	30	35				
35/40	25	25	150	25.6	20	35	40				
40/48	25	25	150	25.6	20	40	48				
48/60	25	25	150	25.6	25	48	60	FGD500R-04 FGM500R-04			
60/75	25	25	150	25.6	25	60	75				
75/140	25	25	150	25.6	25	75	100				
100/140	25	25	150	25.6	25	100	140				

槽刀 Grooving Holder



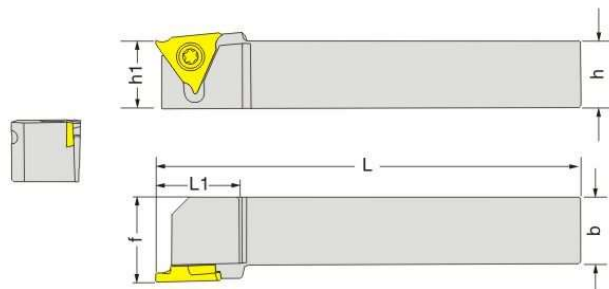
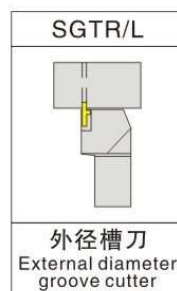
ZQ□□R/L



参考 Reference	刀杆形状 Cutter bar shape		适用条件 Applicable conditions					适用刀片 Applicable insert	配件 Accessories	
注释 Note			宽槽，深槽加工 Wide and deep grooving							
(mm)										
型号 Model	w	b	h	L	h1	f	Tmax		螺丝 Screw	扳手 Wrench
ZQ1616R/L-03	3.125	16	16	100	16	16.4	18	SP300	M5 × 25	L4
ZQ2020R/L-03	3.125	20	20	125	20	20.4	20			
ZQ2525R/L-03	3.125	25	25	150	25	25.4	20			
ZQ3225R/L-03	3.125	25	32	170	32	25.4	25			
ZQ1616R/L-04	4.125	16	16	100	16	16.4	18	SP400	M6 × 25	L5
ZQ2020R/L-04	4.125	20	20	125	20	20.4	20			
ZQ2525R/L-04	4.125	25	25	150	25	25.4	20			
ZQ3225R/L-04	4.125	32	32	170	32	25.4	25			
ZQ2525R/L-05	5.125	25	25	150	25	25.5	25	SP500	M6 × 25	L5
ZQ3232R/L-05	5.125	32	32	170	32	32.5	25			
ZQ2525R/L-06	6.4	25	25	150	25	25.5	32	SP600	M6 × 25	L5
ZQ3232R/L-06	6.4	32	32	170	32	32.5	32			

槽刀 Grooving Holder

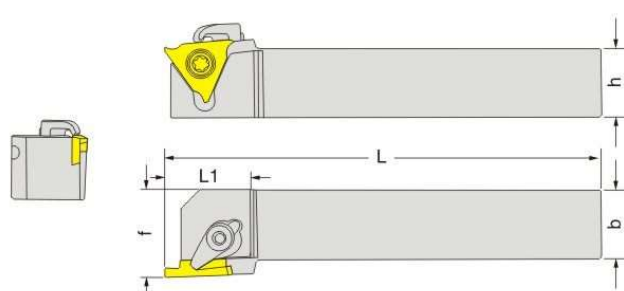
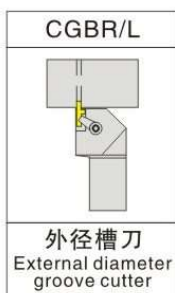
SGTR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions							配件 Accessories	
		w	b	h	L	L1	h1	f	螺丝 Screw	扳手 Wrench
SGTR/L1616H16	GTR/L32	0.33-2.5	16	16	100	22	16	20	M4 × 10	T15
SGTR/L2020K16		0.33-2.5	20	20	125	26	20	25		
SGTR/L2525M16		0.33-2.5	25	25	150	26	25	32		
SGTR/L2020K22-1	GTR/L43125-185	1.25-1.85	20	20	125	26	20	25	M5 × 12	T20
SGTR/L2020K22-2	GTR/L43200-280	2.0-2.8	20	20	125	26	20	25		
SGTR/L2020K22-3	GTR/L43300-450	3.0-4.5	20	20	125	26	20	25		
SGTR/L2525M22-1	GTR/L43125-185	1.25-1.85	25	25	150	26	25	32		
SGTR/L2525M22-2	GTR/L43200-280	2.0-2.8	25	25	150	26	25	32		
SGTR/L2525M22-3	GTR/L43300-450	3.0-4.5	25	25	150	26	25	32		

槽刀 Grooving Holder

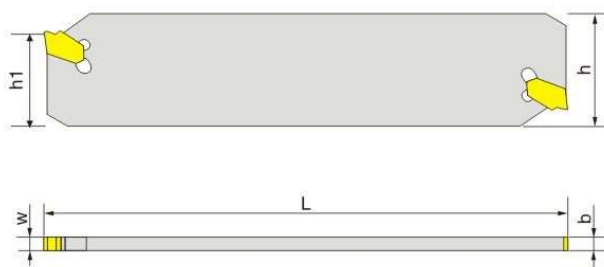
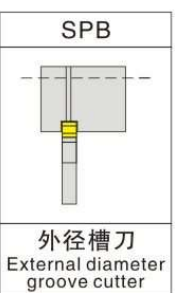
CGBR/L



参考 Reference	刀杆形状 Cutter bar shape	适用条件 Applicable conditions						适用刀片 Applicable insert	配件 Accessories		
注释 Note	宽槽，深槽加工 Wide and deep grooving										
(mm)									压板 Clamp	螺丝 Screw	扳手 Wrench
型号 Model	w	b	h	L	L1	h1	f		GB32R/L	HL1808	M3.5 × 10 ML0520
CGBR/L1616H16	0.5-2.5	16	16	100	22	16	20				
CGBR/L2020K16	0.5-2.5	20	20	125	26	20	25				
CGBR/L2525M16	0.5-2.5	25	25	150	26	25	32	GB43R/L125-185 GB43R/L200-280	HL1808	M5 × 12 ML0520	T20 L2.5
CGBR/L2020K22-1	1.25-1.85	20	20	125	26	20	25				
CGBR/L2020K22-2	2.0-2.8	20	20	125	26	20	25				
CGBR/L2020K22-3	3.0-4.5	20	20	125	26	20	25				
CGBR/L2525M22-1	1.25-1.85	25	25	150	26	25	32				
CGBR/L2525M22-2	2.0-2.8	25	25	150	26	25	32				
CGBR/L2525M22-3	3.0-4.5	25	25	150	26	25	32	GB43R/L300-450			

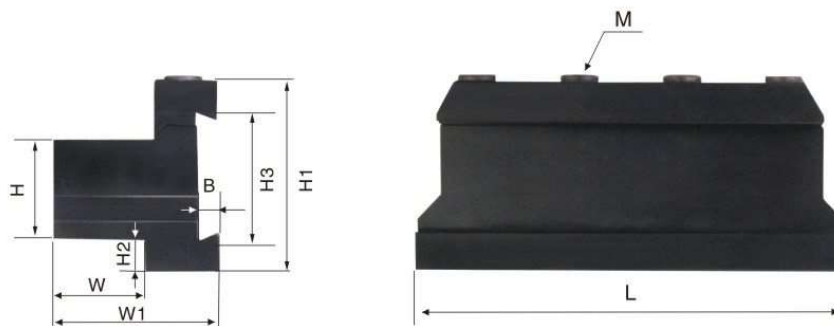
槽刀 Grooving Holder

SPB



型号 Model	刀片 Insert	规格 Specification				
		w	b	h	L	h1
SPB26-2	SP200,200R/L	2	1.6	26	26	21
SPB26-3	ZQM × 3N-11-1E SP300,300R/L	3	2.4	26	26	21
SPB26-4	ZQM × 4N-11-1E SP400,400R/L	4	3.2	26	26	21
SPB26-5	ZQM × 5N-11-1E SP500,500R/L	5	4.2	26	26	21
SPB32-2	SP200,200R/L	2	1.6	32	32	27
SPB32-3	ZQM × 3N-11-1E SP300,300R/L	3	2.4	32	32	27
SPB32-4	ZQM × 4N-11-1E SP400,400R/L	4	3.2	32	32	27
SPB32-5	ZQM × 5N-11-1E SP500,500R/L	5	4.2	32	32	27
SPB32-6	ZQM × 6N-11-1E SP600,600R/L	6	5.2	32	32	27

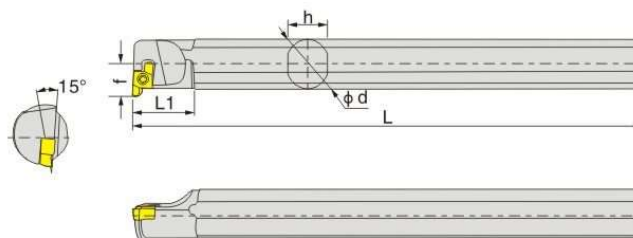
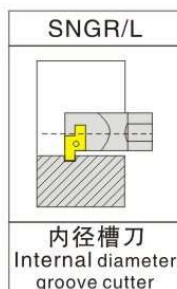
SMBB



型号 Model	规格 Specification									扳手 Wrench
	H	W	H3	L	H1	H2	W1	B	M	
SMBB1626	16	12	26	86	43	13	30	5.3	3-M6	L5
SMBB2026	20	19				9				
SMBB2032			32	100	50	13	38			
SMBB2526	25	23	26	86	43	4	42		4-M6	
SMBB2532			32	110	50	8				
SMBB3232	32	30			54	5	30			

槽刀 Grooving Holder

SNGR/L

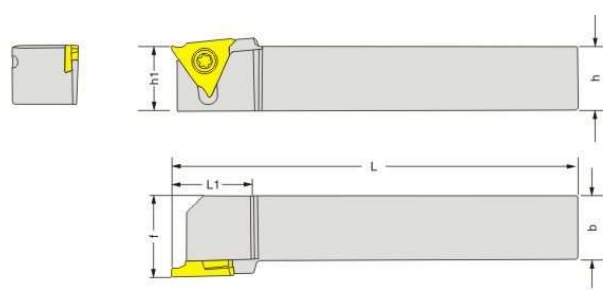
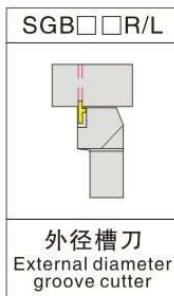


型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories	
								螺丝 Screw	扳手 Wrench
S08H-SNGR/L06	6GR/L	2	8	4.7	15	100	7	M2.2×4	T7
S08H-SNGR/L07	7GR/L	2	8	5.8	15	100	7	M2.5×6	T7
S10K-SNGR/L07	7GR/L	2	10	6.8	15	125	8	M2.5×6	T7
S10K-SNGR/L08	8GR/L	3.5	10	7.6	20	125	8	M2.5×6	T7
S12M-SNGR/L08	8GR/L	3.5	12	8.6	20	150	11	M2.5×6	T7
S16Q-SNGR/L09	9GR/L	3.5	16	11.6	20	180	14.8	M2.5×6	T8
S20R-SNGR/L09	9GR/L	3.5	20	13.6	20	200	18.4	M2.5×6	T8
H08H-SNGR/L06	6GR/L	2	8	4.7	15	100	7	M2.2×4	T7
H08H-SNGR/L07	7GR/L	2	8	5.8	15	100	7	M2.5×6	T7
H10K-SNGR/L07	7GR/L	2	10	6.8	15	125	8	M2.5×6	T7
H10K-SNGR/L08	8GR/L	3.5	10	7.6	20	125	8	M2.5×6	T7
H12M-SNGR/L08	8GR/L	3.5	12	8.6	20	150	11	M2.5×6	T7
H16Q-SNGR/L09	9GR/L	3.5	16	11.6	20	180	14.8	M2.5×6	T8
H20R-SNGR/L09	9GR/L	3.5	20	13.6	20	200	18.4	M2.5×6	T8



槽刀 Grooving Holder

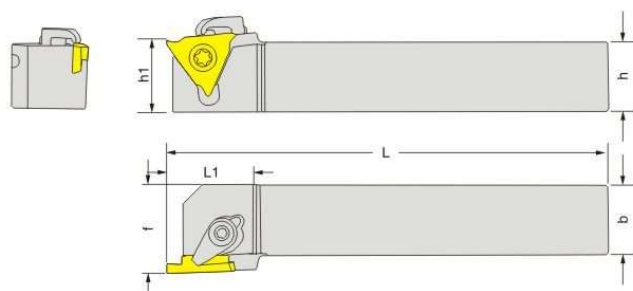
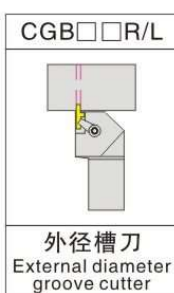
SGB□□R/L



型号 Model	刀片 Insert	规格 Specification							螺丝 Screw	扳手 Wrench
		w	b	h	L	L1	h1	f		
SGBR/L1616H16	GBR/L32	0.33-2.5	16	16	100	22	16	20	M4 × 10	T15
SGBR/L2020K16		0.33-2.5	20	20	125	26	20	25		
SGBR/L2525M16		0.33-2.5	25	25	150	26	25	32		
SGBR/L1616H22-1	GBR/L43125-185	1.25-1.85	16	16	100	26	16	20	M5 × 12	T20
SGBR/L1616H22-2	GBR/L43200-280	2.0-2.8	16	16	100	26	16	20		
SGBR/L1616H22-3	GBR/L43300-450	3.0-4.5	16	16	100	26	16	20		
SGBR/L2020K22-1	GBR/L43125-185	1.25-1.85	20	20	125	26	20	25	M5 × 12	T20
SGBR/L2020K22-2	GBR/L43200-280	2.0-2.8	20	20	125	26	20	25		
SGBR/L2020K22-3	GBR/L43300-450	3.0-4.5	20	20	125	26	20	25		
SGBR/L2525M22-1	GBR/L43125-185	1.25-1.85	25	25	150	26	25	32		
SGBR/L2525M22-2	GBR/L43200-280	2.0-2.8	25	25	150	26	25	32		
SGBR/L2525M22-3	GBR/L43300-450	3.0-4.5	25	25	150	26	25	32		

槽刀 Grooving Holder

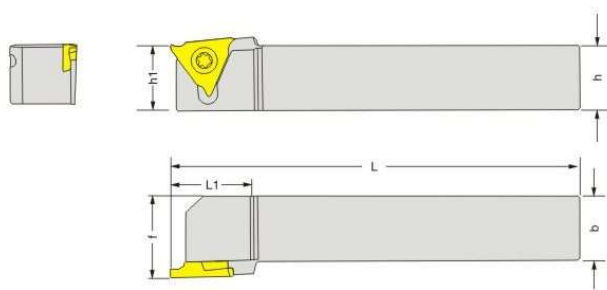
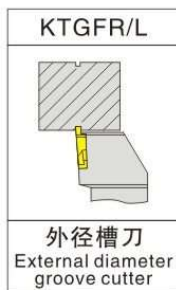
CGB□□R/L



型号 Model	刀片 Insert	规格 Specification							压板 Clamp	螺丝 Screw	扳手 Wrench
		w	b	h	L	L1	h1	f			
CGBR/L1616H16	GB32R/L	0.5-2.5	16	16	100	22	16	20	HL1808	M3.5 × 10 ML0520	T20 L2.5
CGBR/L2020K16		0.5-2.5	20	20	125	26	20	25			
CGBR/L2525M16		0.5-2.5	25	25	150	26	25	32			
CGBR/L1616H22-1	GB43R/L125-185	1.25-1.85	16	16	100	26	16	20	HL1808	M5 × 12 ML0520	T20 L2.5
CGBR/L1616H22-2	GB43R/L200-280	2.0-2.8	16	16	100	26	16	20			
CGBR/L1616H22-3	GB43R/L300-450	3.0-4.5	16	16	100	26	16	20			
CGBR/L2020K22-1	GB43R/L125-185	1.25-1.85	20	20	125	26	20	25			
CGBR/L2020K22-2	GB43R/L200-280	2.0-2.8	20	20	125	26	20	25			
CGBR/L2020K22-3	GB43R/L300-450	3.0-4.5	20	20	125	26	20	25			
CGBR/L2525M22-1	GB43R/L125-185	1.25-1.85	25	25	150	26	25	32			
CGBR/L2525M22-2	GB43R/L200-280	2.0-2.8	25	25	150	26	25	32			
CGBR/L2525M22-3	GB43R/L300-450	3.0-4.5	25	25	150	26	25	32			

槽刀 Grooving Holder

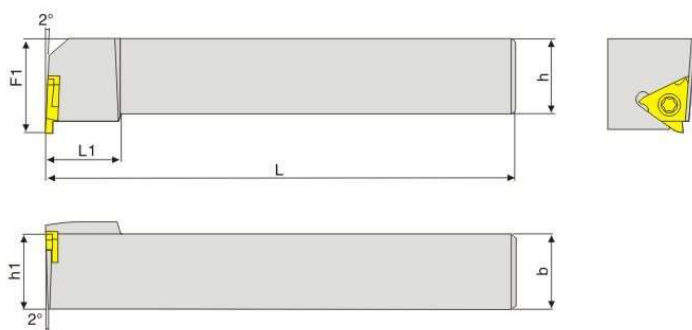
KTGFR/L



型号 Model	刀片 Insert	规格 Specification							螺丝 Screw	扳手 Wrench
		w	b	h	L	h1	f	L1		
KTGFR/L1616H-16F	TGF32R/L	0.75- 2.0	16	16	100	16	16	22	M3.5 × 10	T15
KTGFR/L2020K-16F			20	20	125	20	20	26		
KTGFR/L2525M-16F			25	25	150	25	25	26		
KTGFR/L1616H-16			16	16	100	16	20	22		
KTGFR/L2020K-16			20	20	125	20	25	26		
KTGFR/L2525M-16	TG43R/L	1.25- 4.5	25	25	150	25	32	26	M5 × 12	T20
KTGFR/L1616H-22			16	16	100	16	20	27		
KTGFR/L2020K-22			20	20	125	20	25	27		
KTGFR/L2525M-22			25	25	150	25	32	27		

槽刀 Grooving Holder

STGFS

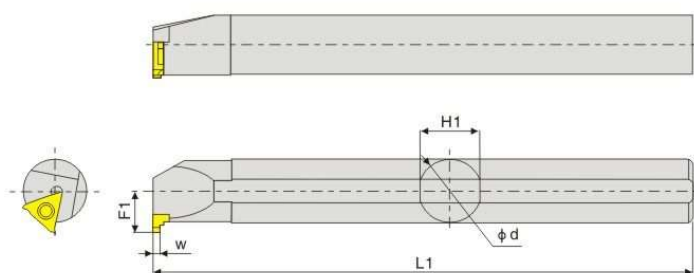


型号 Model	刀片 Insert	适用条件 Applicable conditions						配件 Accessories	
		h	b	F1	h1	L2	L	螺丝 Screw	扳手 Wrench
STGFSSR/L1616H16	TGFL/R32	16	16	20	16	20	100	M4x10	T15
STGFSSR/L2020K16		20	20	25	20	22	125		
STGFSSR/L2525M16		25	25	32	25	25	150		
STGFSSR/L2020K22	TGFL/R43	20	20	25	20	25	125	M5x10.5	T20
STGFSSR/L2525M22		25	25	32	25	28	150		



槽刀 Grooving Holder

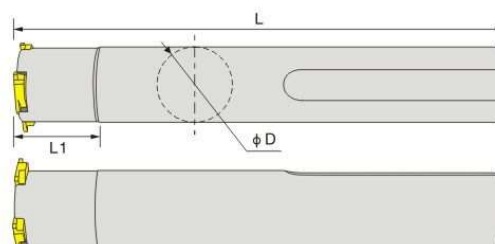
S-KTGFR/L



型号 Model	刀片 Insert	适用条件 Applicable conditions					配件 Accessories	
		Tmax	Dim	Φd	L	H	 螺丝 Screw	 扳手 Wrench
S16Q-KTGFR/L16	TGF32L/R	2.5	20	16	180	14.5	M4x10	T15
S20R-KTGFR/L16		2.5	25	20	200	18.4		
S25S-KTGFR/L16		2.5	30	25	250	23		
S32T-KTGFR/L16		2.5	38	32	300	30		

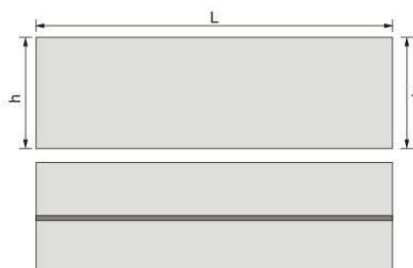
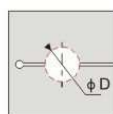
槽刀 Grooving Holder

SMP05-□-□-TGF32T□-160



型号 Model	刀片 Insert	规格 Specification					螺钉 Screw	扳手 Wrench
		L	L1	ΦD	Φd	Tmax		
SMP05-016-XP20-TGF32T1-160	GBR/L32	160	65	20	11	16	M4*8	T15
SMP05-020-XP20-TGF32T1-160		160	65	20	14	20		
SMP05-032-XP25-TGF32T3-160		160	26	25	24.6	31		

2020-口带扁刀套 (with flat tool sleeve at the mouth)



型号 Model	规格 Specification			
	ΦD	b	h	L
1616-06	6	16	16	80
1616-07	7	16	16	80
1616-08	8	16	16	80
1616-10	10	16	16	80
2020-06	6	20	20	80
2020-07	7	20	20	80
2020-08	8	20	20	80
2020-10	10	20	20	80
2020-12	12	20	20	80
2020-14	14	20	20	80

